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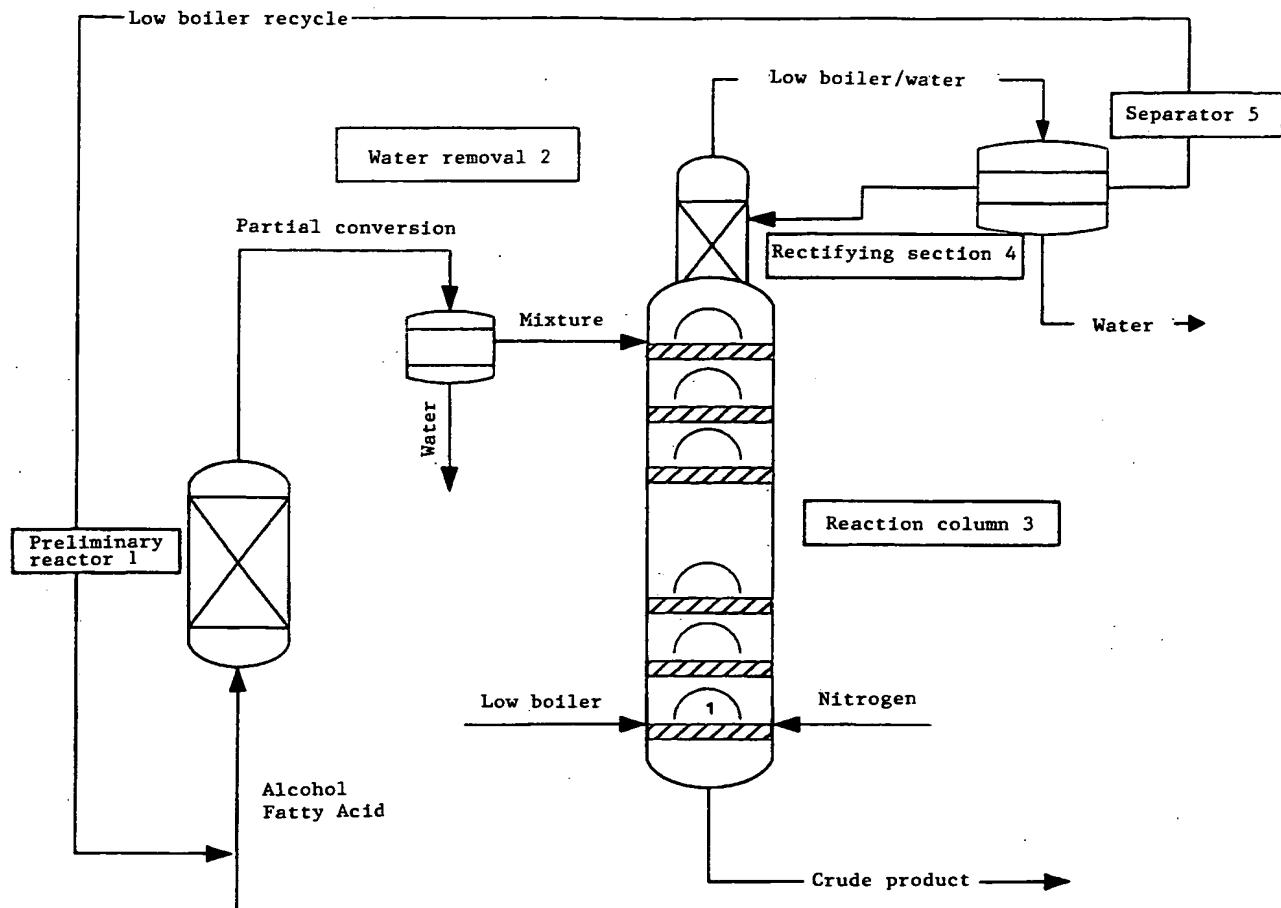


Fig. 1 Process concept for the economic production of long-chain fatty acid esters